

## Contents

Inspection without production downtime

– How is it cost-saving?

Challenges

Takeaways

What's in the future



## Inspection without Production Downtime



- a. Live Flare, on station FPSO
- b. Shutdown planning
- c. Life extension
- d. Liquidate backlog hours
- e. Incidents short notice PDO sweep, structural damage, recon.

# So how is it cost-saving?



- a. Live Flare, on station FPSO (minimal or no production interruption, quick tanker turnaround)
- b. Shutdown planning (lead time for replacement considered, no unplanned delay)
- c. Life extension (targeted repair)
- d. Liquidate backlog hours (Multiple NUI's, complexes, underdeck structural members)
- e. Decommissioning

Live Flare Inspection

Inspection while the flare is live and online

Millions of \$ savings by avoiding production deferment

Better planning of TAR activities

Improve safety - avoiding RATs,Scaffolding, helicopters

 Faster – visual and thermal of full flare (1-2 days)

In excess of 500 flares inspected over 5 continents



Flare Inspection Savings

Oil and Gas Supermajor, Nigeria

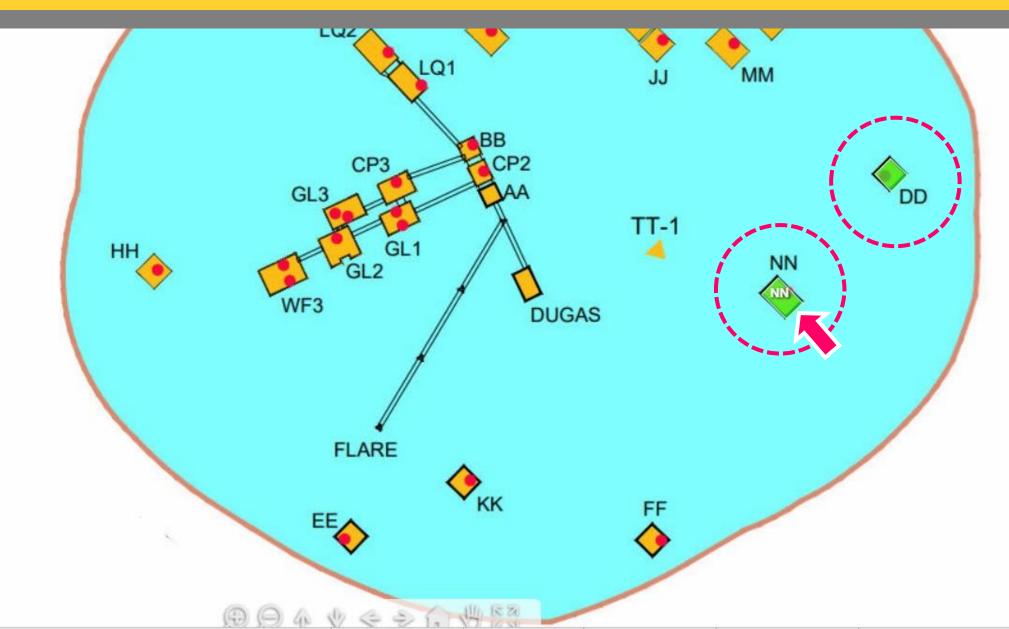
5 flares inspected in <1 week,</li>
while fully operational, avoiding a shutdown

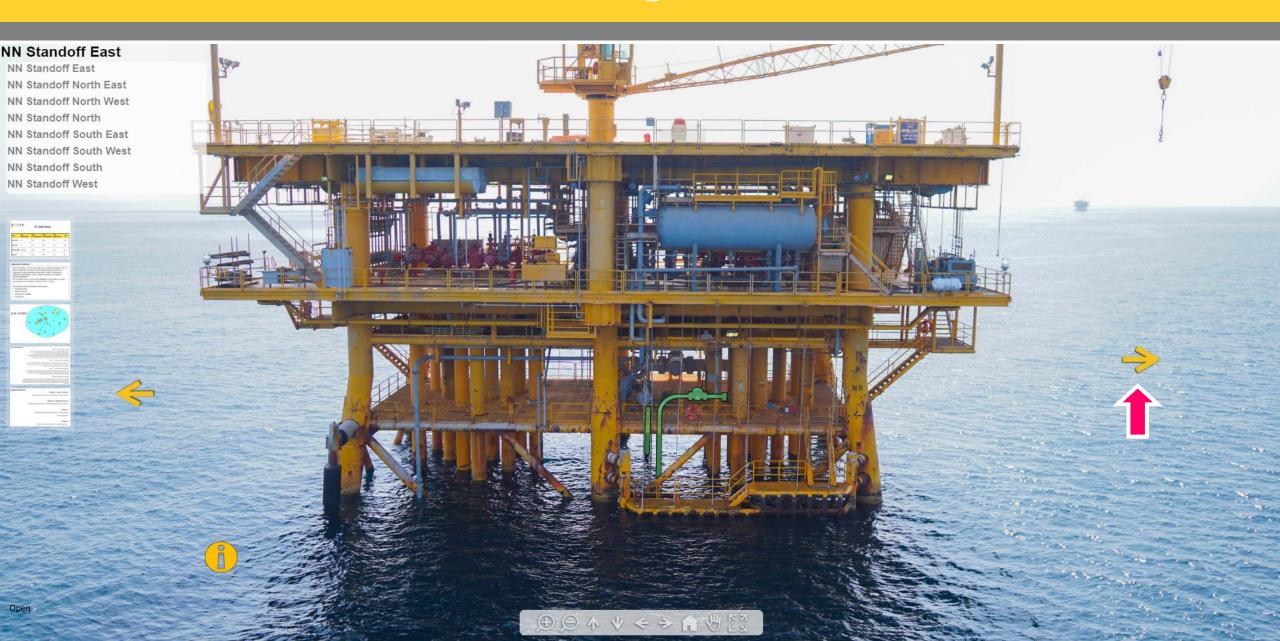
 Alternative methods of inspection such as rope access or scaffolding would have required a complete shutdown of the facility

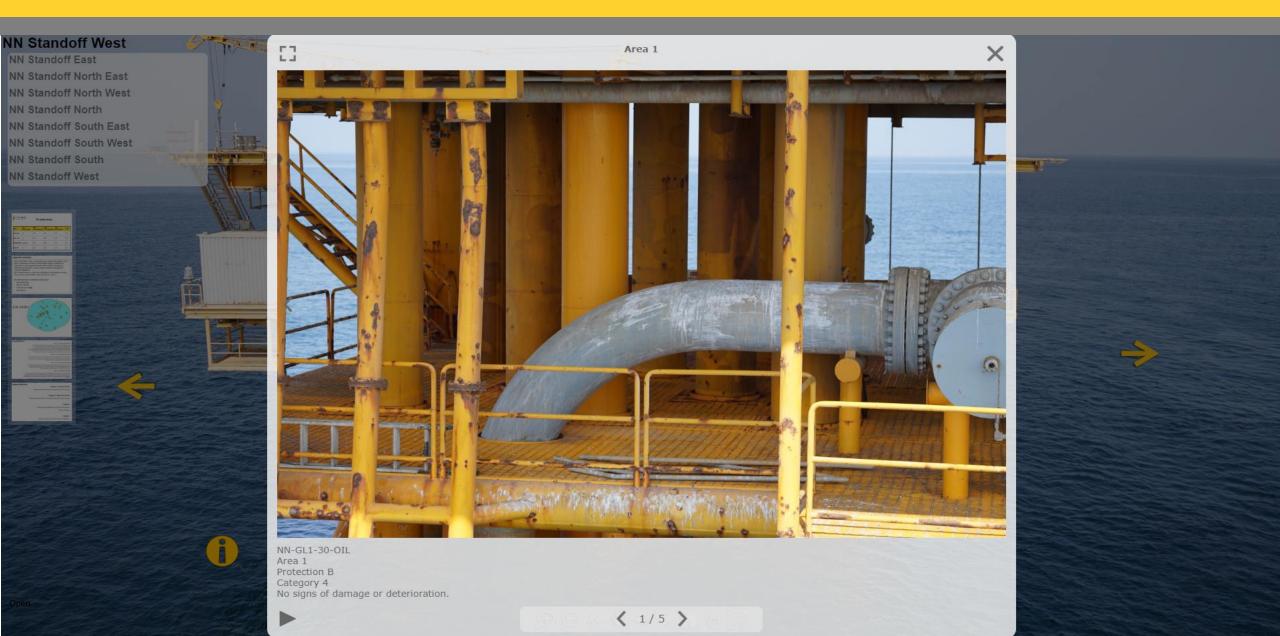
Saved the client >\$US11 million













# **Underdeck Inspection Saving**



Oil and Gas Supermajor, UK North Sea

Cyberhawk underdeck inspection in 3 days

 Previous method of inspection was a 6man rope access team over 14 weeks

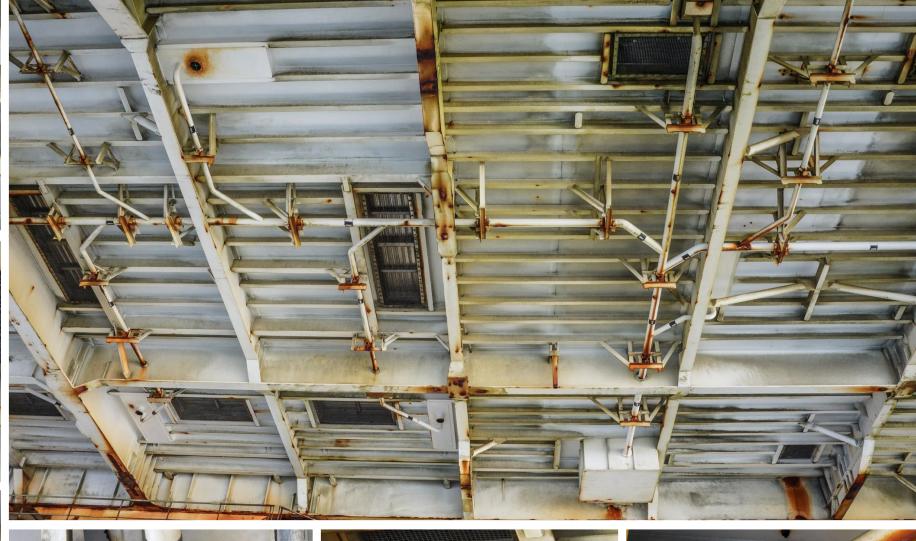
Saved the client >£1 million



















# COT Inspection

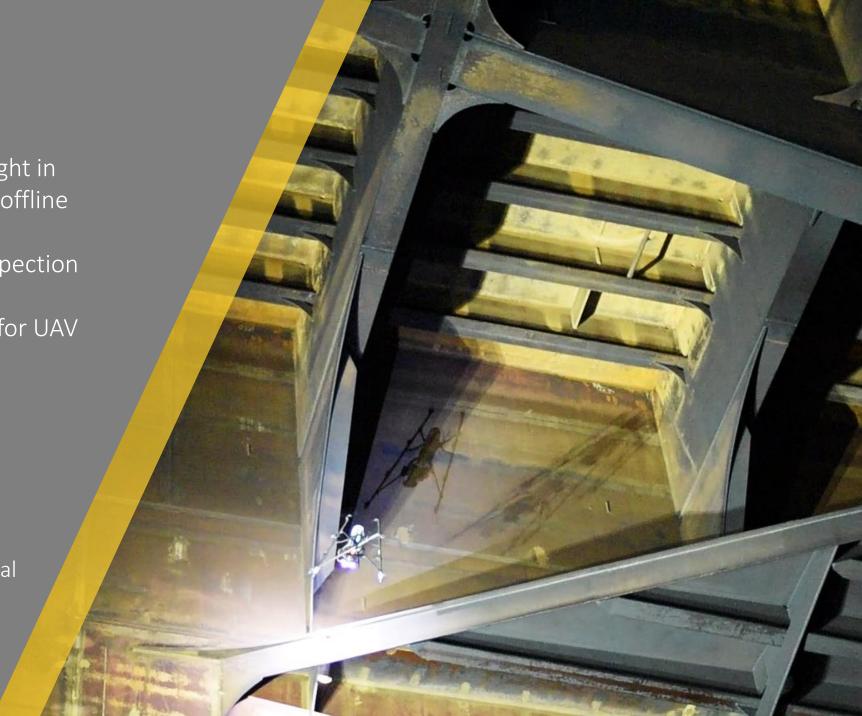
 75% reduction in working at height in confined space and time tank is offline

1-2 days general/close visual inspection

ABS certified external specialist for UAV inspections

- Avoids RATs or Scaffolding
  - Safer
  - Quicker
  - Cheaper

Higher quality results than traditional methods



# **COT Inspection Saving**



Oil and Gas Supermajor, West Coast USA

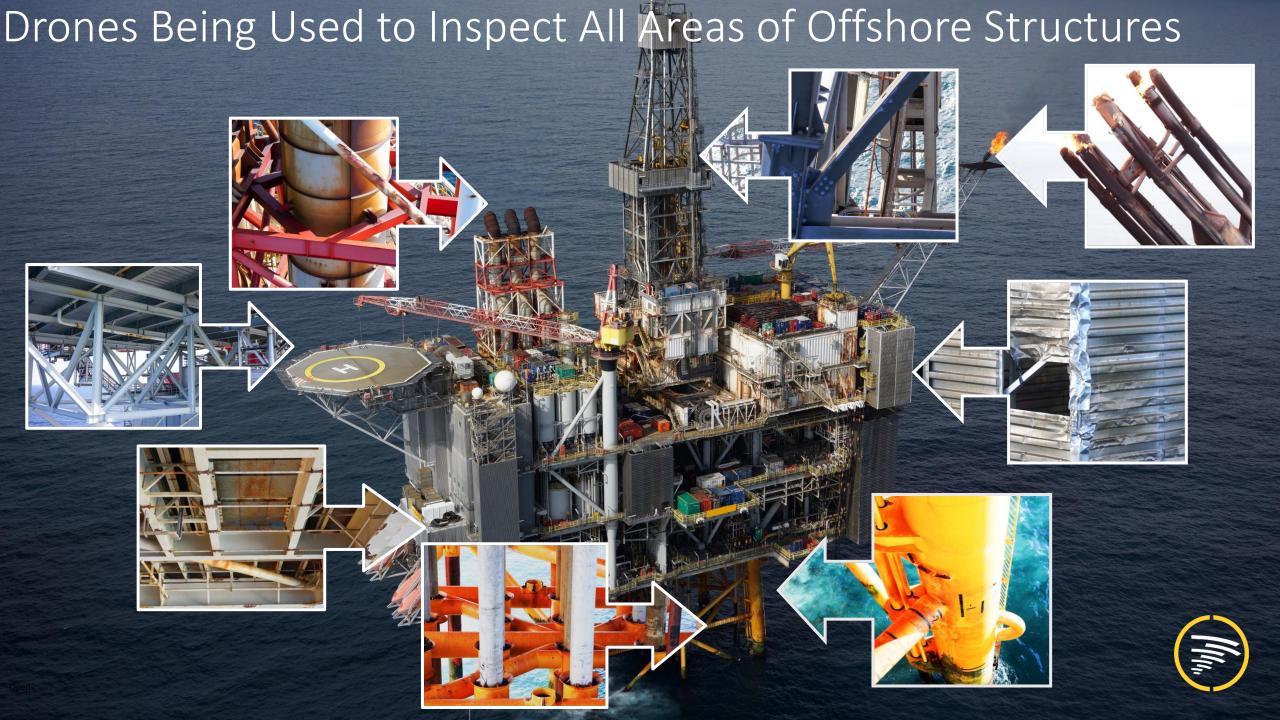
14 COTs inspected in 12 days

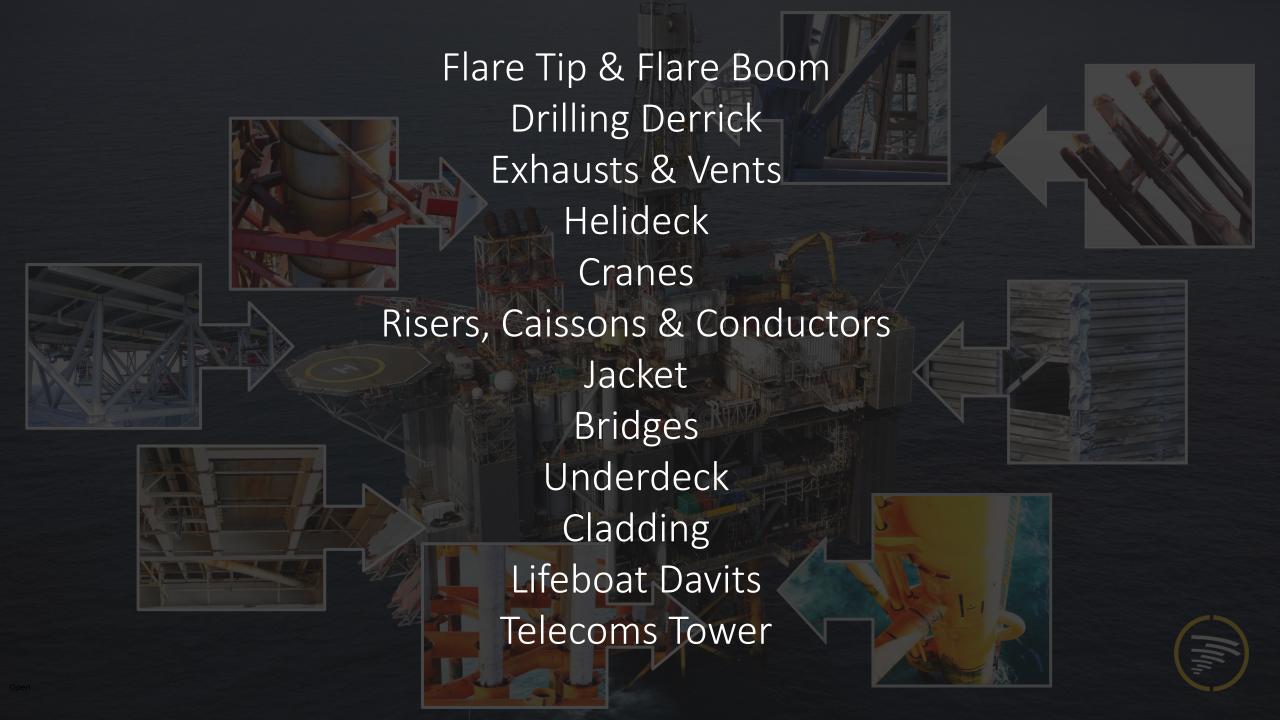
Inspection approved by ABS to Class code

No scaffolding or RATs used

 Client saved \$750,000 attributed to no scaffolding costs & efficiency of the inspection allowing for quick turnaround







# Challenges?



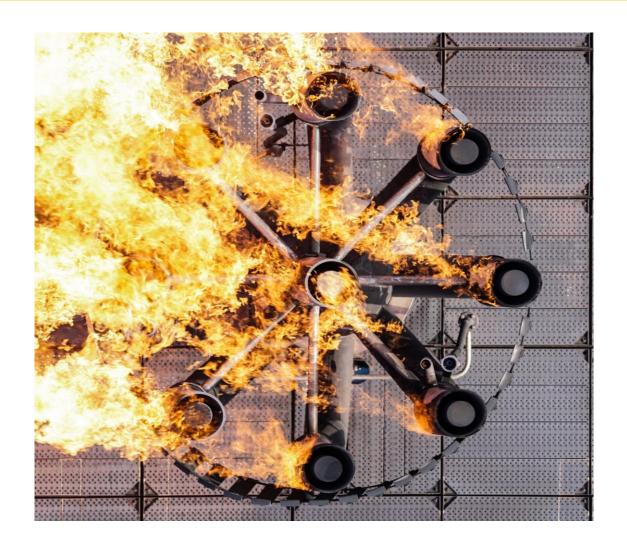
- a. Fear of the unknown (RA, legislation, RF, pilot currency, underdeck and confined spaces, reporting format and IT jargons)
- b. UAV piloting competency
- c. Engineering aspect of the UAV inspection
- d. Intra-organisational lobbying
- e. How to measure the cost saving?

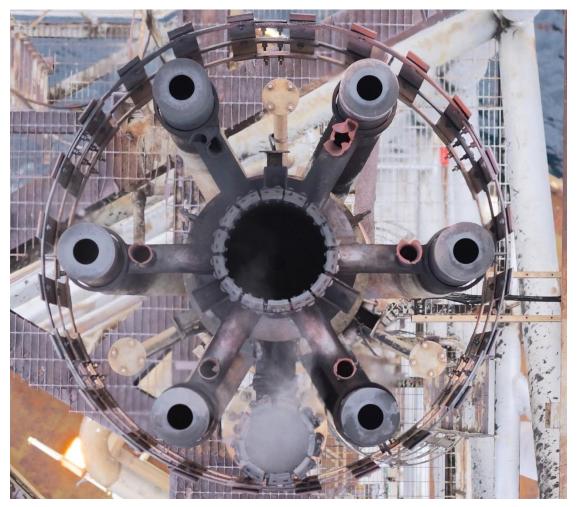


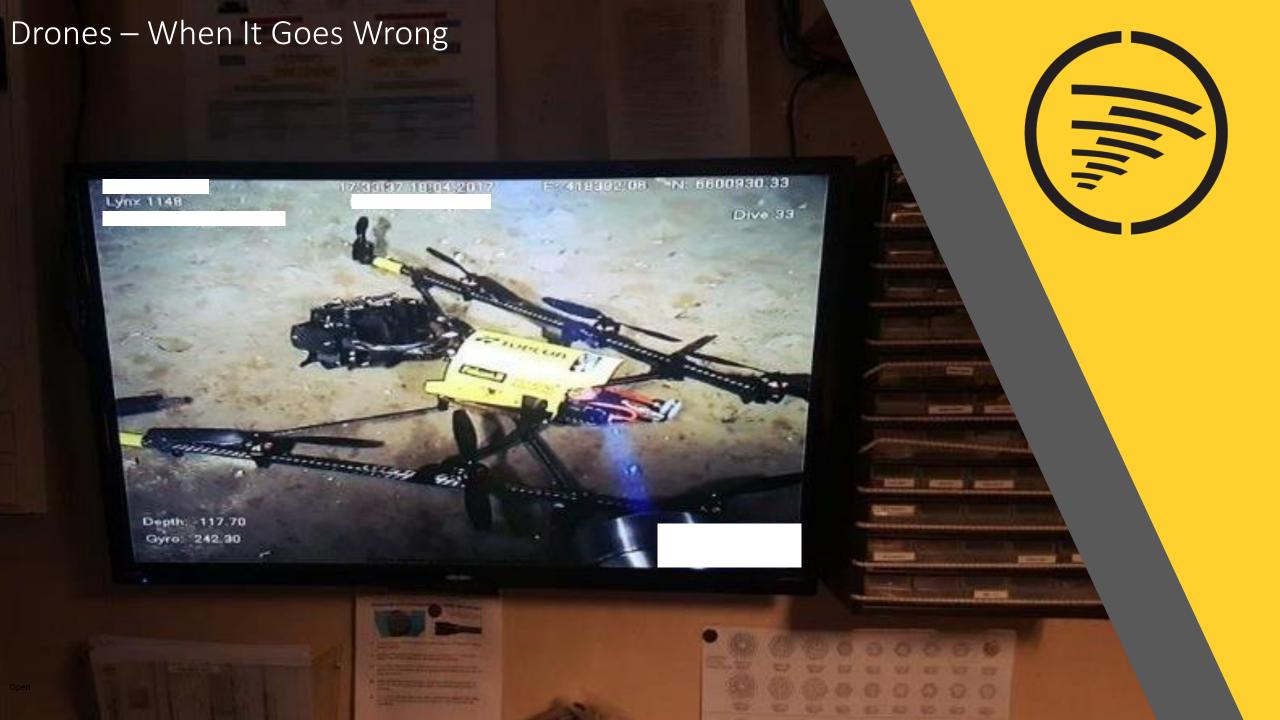
### What is the difference here?

(from the UAV flying point of view)









#### 3D Point Cloud Model

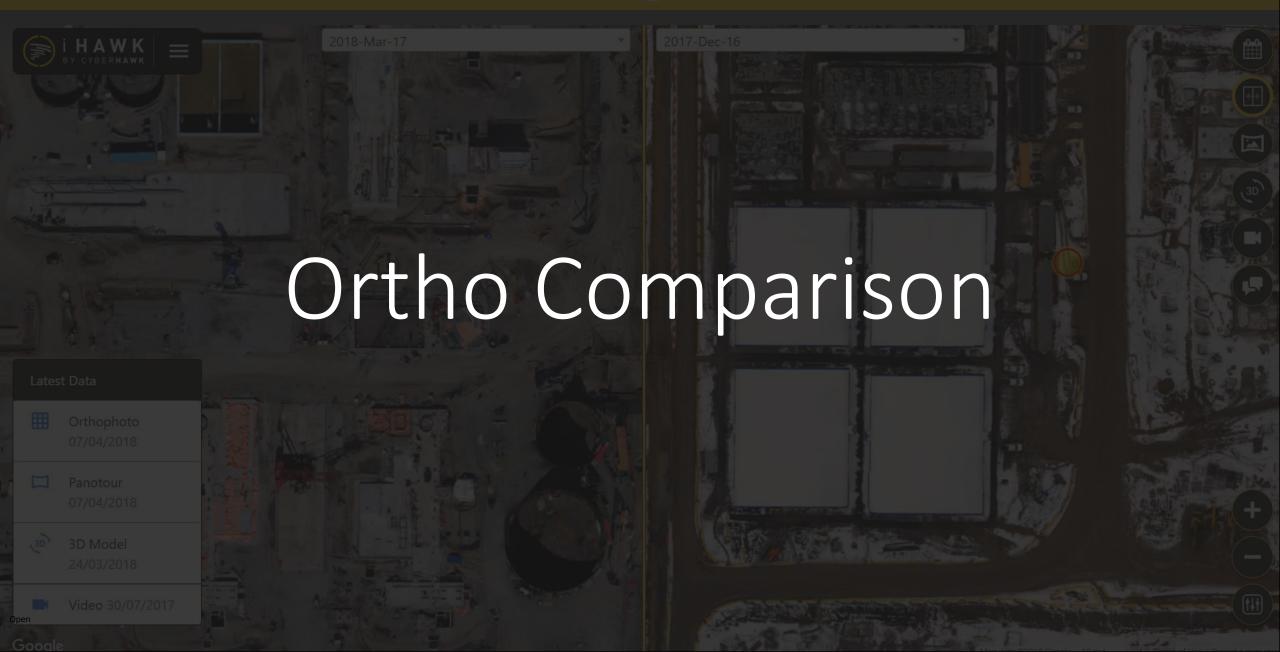
3D models for Engineering and FEED studies

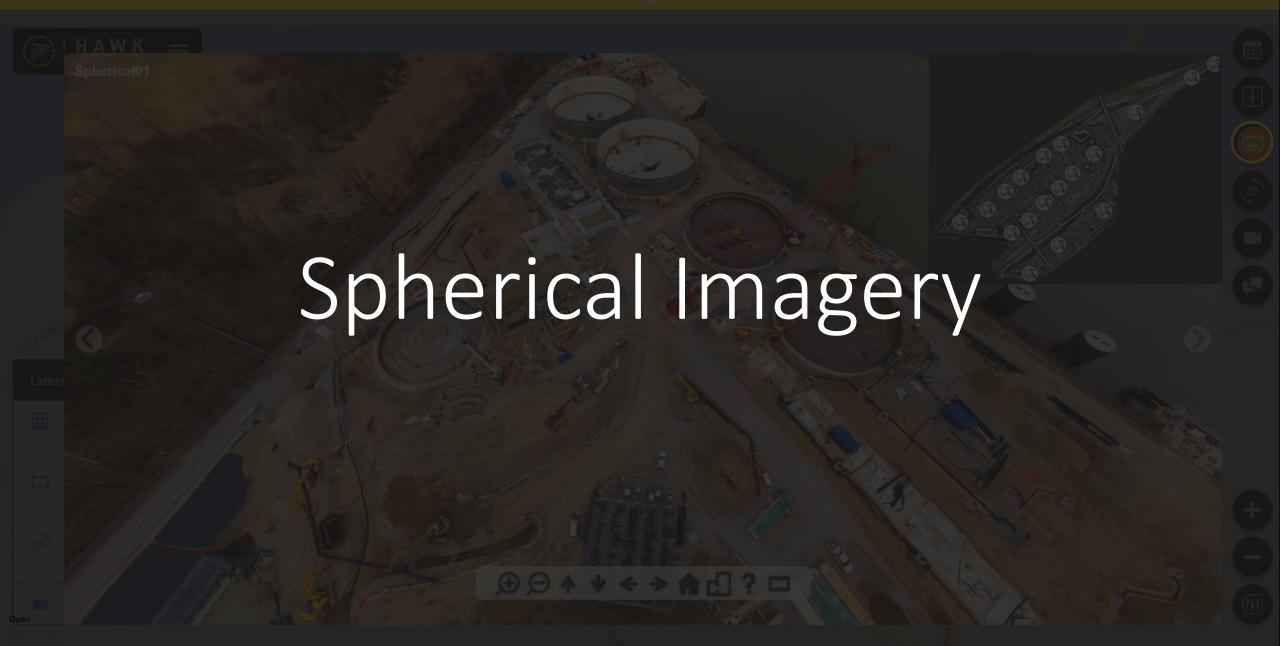
Accurate representation of asset's current condition

- Point Cloud Data can be imported into ACAD, Navisworks and others
- 10+ times faster than Laser Scanning (on large areas)
- +/- 10mm accuracy achievable depending on available reference points
- Data capture archived in 1-2 days











# Takeaways



- a. CAA/DCA approval of PfCO does not guarantee incident-free UAV operation.
- b. Multi-disciplinary work scope for the best results.
- c. Good data means better preparation and informed decision making.
- d. Digitized aerial inspection data is an invaluable tool for effective communication. (Virtual tours and cloud management)
- e. It can also fly in confined spaces!

#### What's in the future?



- a. Certified UAV assisted NDT
- b. Effective Ex-rated UAV
- c. Repeatable man-less entry inspection
- d. Autonomous flying (LiDAR-, GPS-assist)
- e. Al-assisted change-detection

#### Change Detection—Flare Tip





Before: Viewpoint "A"

After: Viewpoint "A"

### Change Detection— Areas of change highlighted in Red



Before: Viewpoint "A"

After Change Detection: Viewpoint "A"





#### Presented by:

Xiang Wong O&G Inspection Manager Cyberhawk Innovations Limited T: +44 (0) 1506 592187

E: xiang.wong@thecyberhawk.com

W: thecyberhawk.com

HQ: Alba Innovation Centre | Livingston | EH54 7GA | UK