

Mini-ROV Tool for Offshore and In-Tank Inspections



VESTERA RESOURCES SDN BHD

www.vestera.com.my



Current Inspection Methods: External





Divers



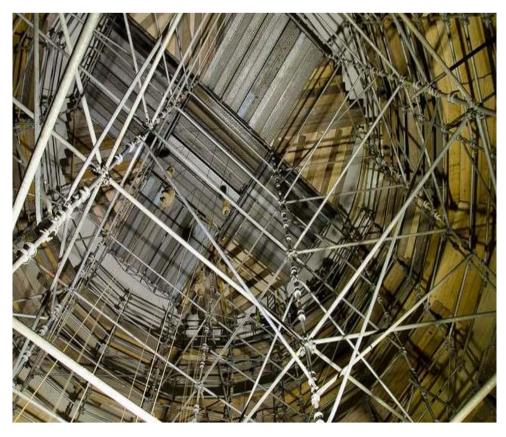
Conventional Work-class ROVs





Current Inspection Methods: In-Tank





Staging



Rope Access



Rafting





Key Advantages of Mini-ROV





VS.



- 1. Safety No tank entry, no personnel underwater, no personnel working at height
- 2. Able to operate without costly support –No vessel support , cranage or hyperbaric chamber required
- 3. Significant savings -2 personnel only and Shorter inspection durations (TIME & COST)
- 4. Minimal impact/disruptions to operations
- 5. Rapid Mobilization -Immediate/emergency deployment anywhere in the world
- 6. Fully documented results –captured images and recordings that can be reviewed by off site personnel. Real-time if internet connection available.



ABetter Inspection Method –In Tank and External





Mini ROV



ACloser look





Overview of the Mini-ROV System



- 1 complete system fits into 2 packages 45 kg total
- · All equipment checked into commercial flights
- Typically operated by only 2 personnel



- Upto 2000ft (600m)
- Transmits power, communications, and video
- Multi-segmented tether, with safety clips

Lightweight / Compact ROV

- Maximum depth 1000 ft (305 m)
- Upto 4 knots speed
- Operating range -2°C to 79°C
- · Camera for visual/recording
- Equipped with 3 thrusters
- LED lighting



Control box / Computer _

- Uses 110-240V 50/60hz -similar to laptop
- Joystick controller
- · Receive and store images / video / data
- Able to record audio as ROV operates
- Calculates depth / bearing / height





Intervention Class High-Spec Mini-ROV System

Control box / Computer

- Uses 110-220V 50/60hz similar to laptop
- Jovstick controller
- Receive and store images / video / data
- Able to record audio as ROV operates
- Calculates depth / bearing / height
- 1 complete system fits into 3 packages - 70 kg total
- All equipment checked into commercial flights
- Typically operated by only 2 personnel



Tether

- Standard up to 2000ft (600m)
- Transmits power, communications, and video
- Optic Fiber option to drastically increase distance
- Multi-segmented tether, with safety clips

Intervention Class Mini-ROV

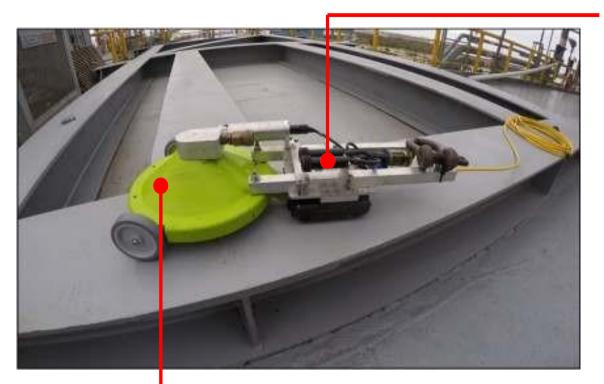
- Maximum depth 2500 ft (760 m)
- 59lb thrust forward
- Operating range -2°C to 79°C
- Equipped with 6 thrusters for high stability in strong currents / intervention work
- LEDlighting arrays, 2 x 38 watts



Magnetic Underwater Crawler (MUC)—Both Wet & Dry Conditions



Amphibious type crawler unit to complement ROVin areas a traditional ROVcannot reach/perform.



MUC

- Track-mounted
- Electronic magnet provides strong adhering capability to metal surfaces vertical crawl
- Variety of tools can be mounted on the MUC

Cleaning Dome

• Cavitation to clean in both submerged and dry surfaces and conditions



Control Station



Can be situated at any location.

- Maximize Safety
- Minimize Operational Disruptions









ROV Launch and Recovery



Manual lowering and retrieval from water.

No Launch and Recovery Systems (LARS) required.

No material handling equipment required.







Benefits



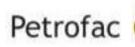


To Campaigns WILDs & FPSO's FPU's Fixed Asset 11 11





















Project	ect Client Class Society		Structure Type	Scope of Work	Year	
Anda Raya	Keppel Shipyard	-	Bulk Carrier	Visual Inspection Hul / Bottom Survey Propeller and rudder visual inspection	Nov 2018	
Drydock	sembcorp marine	-	Dry dock	 Visual inspection and maneuverability test for Dry Docking Operations 	Nov 2018	
West Desaru MOPU (Malaysia)	Petrofac 🔞	-	Wellhead Platform	 Gas Sampling / Bubble capture at -60m Visual Inspection WDM Wellhead Support Structure (WSS) Visual WSS Export Flexible Riser Cendor FPSO - Visual Inspection of Gas Lift Riser, Water Injection Riser, Production Riser 	Oct 2018	
Nansen Spar	Anadarke Petroleum Corporation	-	Spar	Observation Camera Install – Buoyancy Cans	Oct 2018	
Erha FPSO	EXONMODII SABS		FPSO	Riser Cleaning Riser Inspection Riser Porch Inspection	Oct 2018	
Magnolia TLP	ConocoPhillips		Production TLP	 Marine Growth Cleaning and CVI of hull critical weld connections GVI of general hull and tendon connections GVI of Risers and Tendons to -300 ft CP Readings of hull, anodes, tendons, and risers Marine Growth Measurement Sea-Chest Cover Removal and Sea-Connection Plugging 	Aug/Sept 2018	





	Project	Client	Class Society	Structure Type	Scope of Work	Year	L
	Bunga Pakma Conductor Installation	REPSOL	-	Drillling Rig	 Conductor Driving Inspection (7 Conductors) Conductor pre-Drive Heading Verification Platform structure base Inspection Debris survey and clearance 	April 2018	
	Scotford Water Tank	Shell	-	Refinery Water Tank	General Visual Inspection Close Visual Inspection UT Thickness Gaugings	April 2018	
	Nansen Spar	Anadarke Petroleum Corporation	- -	Spar	Air Injection, Visual Inspection – Buoyancy Cans	Mar 2018	
(Kapal Field	VESTIGO Investigate, Seek, Explore	-	Decommissioning Field Inspection	Close Visual Inspection of 5 decommissioned conductor slots Close Visual Inspection of flowline	Mar 2018	
	ENSCO DS-8	ENSCO	ABS	Drillship	 GVI of hull, thrusters, seachests, discharges, and moonpool UWILD for 1st Intermediate Survey Inspection of ballast tanks, including UT Gaugings Vessel Status: Offshore, Angola 	Feb 2018	
	Nansen/Boomvang & Gunnison Spar	Anadarko Petroleum Corporation	-	Spar(s) 3	Visual inspection of Risers, Buoyancy Cans Visual inspection from surface to -180ft	Jan 2018	





Project	Client	Class Society	Structure Type	Scope of Work	Year
700mm Potable Watermain ECP	OPUB SANGAPORE'S NATIONAL WATER AGENCY	-	700mm Watermain at Tanah Merah Country Club / ECP	 Inspection and condition assessment of 700mm potable watermain 	Oct 2017
Constitution Spar	Anadarko Petroleum Corporation	-	Spar	Visual inspection of Risers, Buoyancy Cans Visual inspection from surface to -180ft	Oct 2017
Mad Dog Spar	bp	ABS	Spar	Ballast Tank Inspection UT Gauging	Sep 2017
Kinabalu Field Conductor Installation	REPJOL 4	-	Drilling Rig	 Conductor Driving Inspection (14 Conductors) Conductor pre-Drive Heading Verification Platform structure base Inspection 	Sep 2017
Ophir Bualuang Field Subsea Survey	ophir	-	Pipelines and Jacket	 Flexible Riser visual inspection Survey two 2.5 km-long pipelines Spot cleaning and flooded Member Detection (FMD) for Alpha platform Subsea visual and location survey of SPC and pipeline terminations Anode Close Visual Inspection, measurement 	Sep 2017





	Project	Client	Class Society	Structure Type	Scope of Work	Year
	Suksan Salammander FSO	TEEKAY	ABS	FSO	 Marine growth spot-cleaning of Mooring Chain for thickness measurements Thickness Measurements of Mooring Chain performed by Mini-ROV mounted calipers Mooring Chain angle measurements Visual Inspection of Mooring Chain from waterline to touchdown point (-60m) 	Aug 2017
•	Stena Carron	Stena Drilling	JÅ DNV	Drillship	 Place and remove through-hull pipe plug for sea valve replacement Vessel Status: On DP, 	Aug 2017
	West Desaru MOPU (Malaysia)	Petrofac 👶	-	Wellhead Platform	3 Conductor General Visual Inspection (GVI) 1 Conductor Close Visual Inspection (CVI) Riser General Visual Inspection Riser Close Visual Inspection of suspected breach area Gas Sampling	July 2017
	Discoverer Inspiration	Transocean	JÅ DNV	Drillship	 Seachest Cleaning Sea Connection Plugging for valve maintenance (10 Valves, 4"to 22") 	June 2017
	Jack St. Malo	Chevron	-	Semi-Sub	Subsea Valve Cleaning and Inspection	June 2017



Mini-ROV Inspection Services - Class-approved











Certificate Number: 16-HS3183963-B

ABS Port Office: Houston Port

Effective Date: 11 August 2016

Service Provider's Address: 712 Main Street Suite 2150, Houston TX 77002 USA

Service Provider's Website www.procesnic.com

Unless cancelled earlier, this certificate expires on 10 August 2019
For particulars regarding this recognition, see the ABS web site: www.eagle.org

Certificate of Service Recognition

This is to Certify that

Proceanic Ltd.

having been audited by ABS and having given a satisfactory practical demonstration of the service listed below, is recognized by ABS as a Service Provider to provide services which ABS Surveyors may rely on to make decisions affecting classification or statutory surveys.

Remote Survey Techniques

It is the responsibility of the Service Provider to employ, train and qualify persons in the service provided. If the service requires approval from manufacturers, the service provider is responsible to maintain contact with the manufacturer and maintain any service manuals up to date. The employees who will conduct the servicing are to have photo identification and, if allowed, be listed on the company's web site (noted above). The products and models allowed to be serviced are to be listed on the company's web site. The ABS office issuing this certificate to be kept updated with changes to the management of the company, its employees, products and models on the list and any changes made.

Note: Please refer to the ABS web site; www.eagle.org for any comments regarding the services provided.

Service Recognition for ROV UWILD of MODU only

Stephen Reddy, Surveyor



Mini-ROV Inspection Services - Class-approved









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Mini-ROV Inspection Services - Class-approved











Approval of Service Suppliers

Date of issue:

+1 (713) 223-2340

17 May 2018

Houston

This is to certify that:

Office:

Proceanic Ltd.

+1 (713) 961-0574

Email:

712 Main Street, Suite 700, Houston, TX 77002, USA, (hereinafter referred to as "Supplier") mgwaller@proceanic.com

Certificate no:

Page 1 of 1

HOU 1800221

having been assessed hereby receives approval in accordance with the requirements of Liquid's Register Procedures for Approval of Service Suppliers as Supplier from the address(es) listed above for the provision of

in-water survey on ships and mobile offshore units

This approval is conditional upon the Supplier maintaining the documented scheme as audited by any member of the Llovo's Register Group and hereby approved; and notifying Lloyd's Register in writing of any change to that scheme including any change in personnel, equipment or

This certificate is issued to the Supplier and, subject to the Supplier complying with the necessary conditions, is state to the date referred to below.

This certificate is valid until 16 May 2021

Subsidiary Companies :

- Proceanic Engineering Services, PTE Ltd., (Singapore)
- Proceanic Engineering Malaysia, PTE Ltd., (Malaysia)

Surveyor to Lloyd's Register Morth America, Inc.

A subsidiary of Hoyd's Register Group Limited



Close-up/ General Visual Inspection





Class-approved UWILD,General Visual and Close-up
Inspections –External and In Tank





Small & nimble

Bellmouth



Micro-Camera for Inspecting enclosed spaces



Inspection

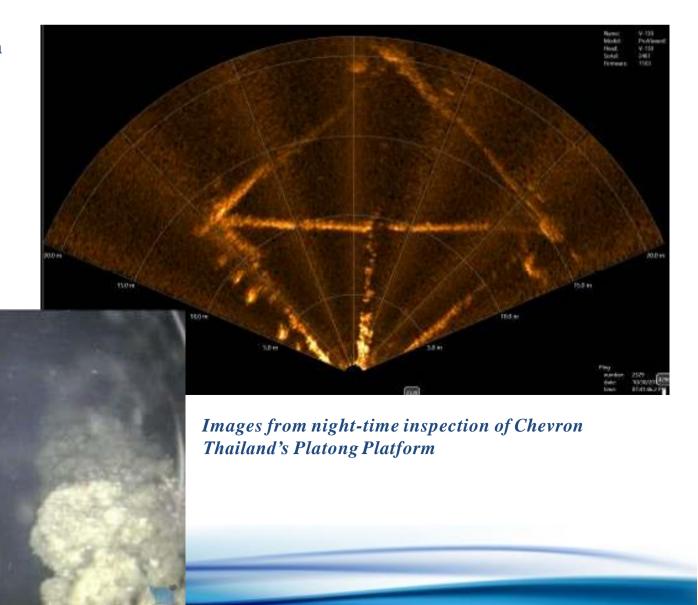


SONAR- Navigation & Dropped Object Location



- Allows for Navigation in darkness / identify structures not in view
- Scan for subsea obstacles and structures
- Secondary means of ROV location verification

10/30/2015 7 41 45 PM Leg A3 -39 ft

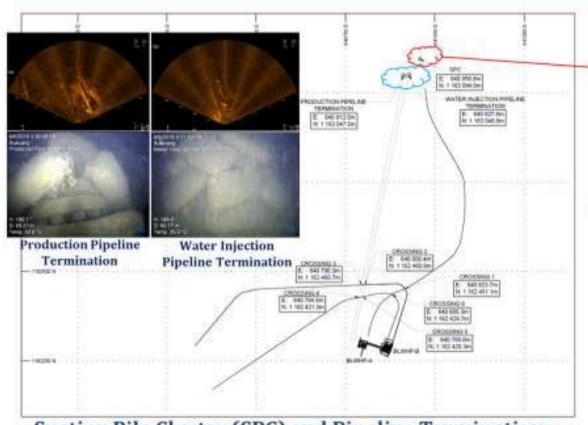


H: 308.7 ° D: 37.80 ft, 199.20 ft Temp: 90.8 °F



Sonar & Mobility –Ranged Inspections







Suction Pile Cluster (SPC) and Pipeline Terminations Coordinates

Mini-ROV equipment and team can operate from Field Work Boat to inspect target objectives far from base location platform/vessel.



Accurate Subsea Survey and Positioning - USBL





- **Provides location of** submerged ROV relative to base station to +/- o.2m accuracy
- Exact subsea GPS-Coordinates of ROV plotted from base station's position
- Effective up to 150m depth and 500m horizontally

Verify anchor location/drag, subsea pipeline plotting, subsea drilling template, location of dropped object, etc



Ultrasonic-Thickness (UT) Measurements



World's First Class-approved UT Measurements using ROVon an FSO.



- Receive Class Survey credit approved by ABS and DNV-GL
- Measures through up to 6mm of coating, no damage to coating
- All gauging data captured on video recording
- Efficient method –shorter duration of inspection than traditional methods







Marine Growth Cleaning



Marine Growth Cleaning using mini-ROV first successfully used on the ENSCO8505 in October 2014.



Seachest After Cleaning

- Cavitation to remove marine growth
- Seachest cleaning
- Spot-cleaning for critical weld inspection
- Spot cleaning for UWILD

Critical Hull Weld
Cleaning







Mooring Chain Cleaning and Measurements



Spot Cleaning of Mooring Chain Prior to Thickness Measurements

Thickness measurement at chain intersection



World's First
Mooring Chain
thickness
measurement
by mini ROV
with Class
Approval.

Mini-ROV mounted Calipers for Thickness Measurements (ABS approved)

Chain incline Angle Measurements





Sea Valve Plugging





Before Cleaning



After Cleaning

Mini-ROV
capability to
firstly clean and
then plug seavalves for
maintenance
and/or
replacement
reduce costs to
Vessel Operators
significantly.

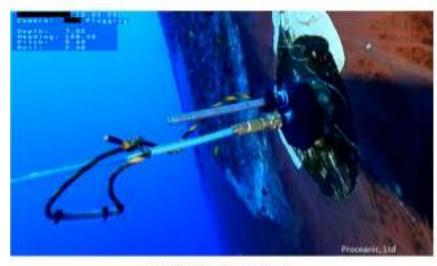


Sea-valve successfully plugged



Sea Valve Plugging

Typical Mini-ROV Deployed Plugs



2.5" Plug Installed



22" Plug Installed





Sample Taking – Gas & Water





High-spec Mini-ROV rigged for Gas or Water sampling



High-spec Mini-ROV ready for subsea gas sample retrieval

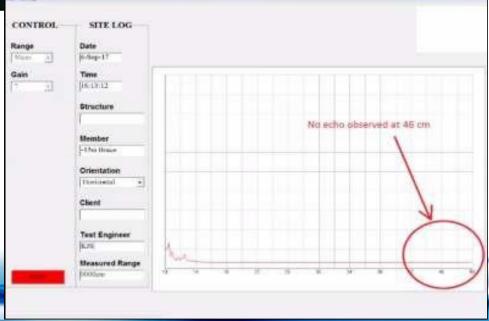


Flooded-Member Detection





High-spec Mini-ROV with FMD probe mounted for platform leg reading



FMD read-out live at Surface Control Station



Cathodic Protection Inspection & Assessment





Underwater CP potential measurements

Contact and Proximity Probes

Visual inspection of Anodes

Calculations for remaining life of anodes

Anode replacement Plan







In-Pipeline Inspections





- Client Complaint Massive leakage but do not know leakage location
- Leakage detected and location marked by distance from ROV insertion point



Other Functional Accessories





Latches on to ship hulls in high current conditions for stable video inspections. (up to 6 knots current)

Crawler

Stability



Cutter

 Light Intervention / debris removal The razor sharp blade makes quick work of rope or cable up to 0.5in (12.7mm) in diameter and the blade can be changed quickly and easily

Manipulator

• Light Intervention



Functions range from untangling tether snags to collecting samples to recovering objects

From the hand controller or control panel, the operator can retrieve items in confined or hazardous locations



Other Functional Accessories





Device for scaling, estimating or measuring applications Scaler

Taking subsea Measurements



Dry Film Thickness Gauge

Coating Inspection

Non-destructive measurements of coating thickness on all Fe and NFe substrates

Under-water-probe with measuring range 0-2000 μm, optional up to 5000 µm



Fluorometer

Subsea hydrocarbon / leak detection Hydrocarbon / leak Water quality / turbidity monitoring and pollution detection pollution-level measurement





Class Approval & Sign-off

GENERAL PARTICULARS

· Ship Name: Pathumabaha

IMO No: 8767290

ABS ID: 03113091

Port of Registry: Panama

Gross Tons: 36326

Net Tons: 16431

Date of Build: 2003

Name of Company Performing Thickness Measurement: Proceanic, Ltd.

Thicknes Measurement Company Certification by American Bureau of Shipping; Provisional, Ref ABS Letter Dated 01 July 2013 from Anuj Tandon

Certificate No: Provisional

Certificate Valid From: Pending

Place of Measurement: Songkhia, Thailand Offshore

First Date of Measurement: 6 January 2014

Last Date of Measurement: 15 January 2014

Special Survey No: SCS Hull 3

Detail of Measurement Equipment:

Cygnus 1 ROV-Mountable System Serial No 10122, Cygnus 2 Handsfree Serial No 5808

Qualification of Operator: ASNT NDT Level II

ABS Report No. BG 2513257

Name of Operator: Kyle Satula

Signature of Operator:

Company Official Otar

Name of Surveyor : Manop Srisungval

Signature of Surveyor:

Official Stamp:

6th Jan2014 -16th Jan2014 **Gulfof Thailand** FSO Pathumabaha

World's First FSOinspected and UT gauged by mini ROV with Class Approval.





Q&A

